




Recess Punches  
& Fastener Tooling



**REG  
ELLEN  
MACHINE TOOL CORP.**

2135 Kishwaukee St.

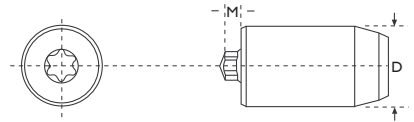
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# One Piece Torx® Punch

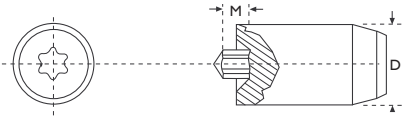


## Flat Head

TXP 15				TXP15.1			
DRIVE SIZE	PUNCH NUMBER	M REF SUGGESTED MIN. PEN.	DIA. D IMP	DRIVE	PUNCH	M REF SUGGESTED MIN. PEN.	DIA. D IMP
T5	<b>5-TXI-025</b>	.028	.4375	T1	<b>1-TXI-275</b>	.014	.4375
T5	<b>5-TXI-009</b>	.014	.4375	T2	<b>2-TXI-275</b>	.016	.4375
T5	<b>5-TXI-017</b>	.022	.4375	T3	<b>3-TXI-275</b>	.018	.4375
T6	<b>6-TXI-035</b>	.038	.4375	T4	<b>4-TXI-275</b>	.022	.4375
T6	<b>6-TXI-015</b>	.019	.4375	-	-	-	-
T6	<b>6-TXI-022</b>	.027	.4375	-	-	-	-
T6	<b>6-TXI-030</b>	.030	.4375	-	-	-	-
T7	<b>7-TXI-025</b>	.030	.4375	-	-	-	-
T7	<b>7-TXI-030</b>	.035	.4375	-	-	-	-
T7	<b>7-TXI-035</b>	.040	.4375	-	-	-	-
T7	<b>7-TXI-020</b>	.027	.4375	-	-	-	-
T7	<b>7-TXI-015</b>	.022	.4375	-	-	-	-
T7	<b>7-TXI-027</b>	.032	.4375	-	-	-	-
T8	<b>8-TXI-025</b>	.030	.5625	-	-	-	-
T8	<b>8-TXI-033</b>	.038	.5625	-	-	-	-
T8	<b>8-TXI-043</b>	.048	.5625	-	-	-	-
T8	<b>8-TXI-028</b>	.035	.5625	-	-	-	-
T8	<b>8-TXI-020</b>	.027	.5625	-	-	-	-
T8	<b>8-TXI-018</b>	.025	.5625	-	-	-	-
T8	<b>8-TXI-040</b>	.040	.5626	-	-	-	-
T8	<b>8-TXI-030</b>	.032	.5625	-	-	-	-
T9	<b>9-TXI-032</b>	.037	.5625	-	-	-	-
T9	<b>9-TXI-047</b>	.052	.5625	-	-	-	-
T9	<b>9-TXI-035</b>	.043	.5625	-	-	-	-
T9	<b>9-TXI-029</b>	.034	.5625	-	-	-	-



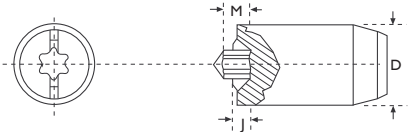
# One Piece Torx® Punch



## TXP-33.1 Formed Head (Pan)

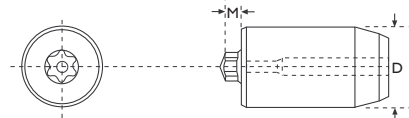
DRIVE SIZE	PUNCH NUMBER	M REF SUGGESTED PEN. MIN.	DIA. D
T7	7-TXI-030-N	.032	.4375
T8	8-TXI-033-N	.035	.5625
T8	8-TXI-030-N	.033	.5625
T8	8-TXI-031-N	.032	.5625
T9	9-TXI-040-N	.042	.5625
T10	10-TXI-154-N	.050	.5625
T15	15-TXI-151-N	.050	.5625
T20	20-TXI-155-N	.060	.5625
T25	25-TXI-154-N	.075	.8750
T27	27-TXI-154-N	.075	.8750
T30	30-TXI-151-N	.090	.8750
T40	40-TXI-151-N	.110	.8750
T45	45-TXI-152-N	.140	1.0000
T50	50-TXI-150-N	.154	1.2500
T55	55-TXI-154-N	.175	1.2500

# One Piece Torx® Punch



## TXP-33.4 Struck Slot Combination (Pan)

DRIVE SIZE	PUNCH NUMBER	M REF SUGGESTED MIN. PEN.	J DIM'N +0.02 -0.00	DIA. D
T7	7-TXI-175	.031	.029	.4375
T8	8-TXI-175	.041	.030	.4375
T8	8-TXI-176	.041	.030	.4375
T9	9-TXI-175	.040	.036	.4375
T10	10-TXI-175	.051	.041	.5625
T10	10-TXI-176	.051	.041	.5625
T15	15-TXI-175	.051	.041	.5625
T20	20-TXI-175	.060	.054	.5625
T25	25-TXI-175	.075	.066	.8750
T27	27-TXI-175	.075	.066	.8750
T30	30-TXI-175	.090	.079	.8750
T40	40-TXI-175	.110	.096	.8750
T45	45-TXI-175	.140	.122	1.0000
T50	50-TXI-175	.154	.133	1.2500
T55	55-TXI-175	.175	.150	1.2500

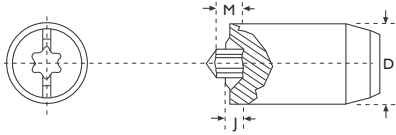


## TXP-19.1 Tamper Resistant (Flat Head)

DRIVE SIZE	PUNCH NUMBER	M REF SUGGESTED MIN. PEN.	DIA. D
T8	8-TXI-030-HX	.032	.4375
T9	9-TXI-250-HX	.035	.5625



# One Piece Torx Plus® Punch



## Combination Struck Slot (Pan)

DRIVE SIZE	STANDARD PUNCH. NO.	'M' REF SUGGESTED MIN. PEN.	'J' REF +.002 -.000
8IP	8-PLI-575	.041	.028
10IP	10-PLI-575	.049	.032
10IP	10-PLI-576	.049	.032
15IP	15-PLI-575	.059	.037
20IP	20-PLI-575	.068	.043
25IP	25-PLI-575	.078	.049
27IP	27-PLI-575	.088	.055
30IP	30-PLI-575	.097	.060
40IP	40-PLI-575	.116	.072
45IP	45-PLI-575	.137	.083
50IP	50-PLI-575	.155	.093
55IP	55-PLI-575	.198	.121

## Combination Struck Slot (Pan)

DRIVE SIZE	THRU PUNCH. NO.	'M' REF SUGGESTED MIN. PEN.	'J' REF +.002 -.000
8IP	8-PLI-586	.037	.027
10IP	10-PLI-586	.044	.031
10IP	10-PLI-587	.044	.031
15IP	15-PLI-586	.052	.037
20IP	20-PLI-586	.062	.043
25IP	25-PLI-586	.071	.050
27IP	27-PLI-586	.080	.056
30IP	30-PLI-586	.087	.062
40IP	40-PLI-586	.107	.073
45IP	45-PLI-586	.126	.086
50IP	50-PLI-586	.142	.097
55IP	55-PLI-586	.181	.128



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