

Recess Punches
& Fastener Tooling



**REG
ELLEN
MACHINE TOOL CORP.**

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Rockford, IL. 61104

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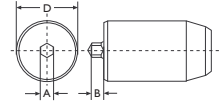
Fax: (815) 964-0482

www.regellen.com

Solid Hexagon Punches



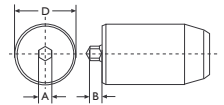
Standard



SCREW SIZE	FLAT HEAD (82°)	A	B	BUTTON HEAD	A	B	SOCKET CAP	A	B	BODY DIA.
2	2 SHP-FL	.0505	.043	2 SHP-BH	.0510	.033	-	-	-	9/16
3	3 SHP-FL	.0630	.049	3 SHP-BH	.0630	.040	-	-	-	9/16
4	4 SHP-FL	.0630	.060	4 SHP-BH	.0630	.040	4 SHP-SC	.0945	.056	9/16
5	5 SHP-FL	.0786	.066	5 SHP-BH	.0786	.050	5 SHP-SC	.0945	.063	9/16
6	6 SHP-FL	.0786	.071	6 SHP-BH	.0786	.050	6 SHP-SC	.1105	.070	9/16
8	8 SHP-FL	.0945	.086	8 SHP-BH	.0945	.060	8 SHP-SC	.1424	.084	9/16
10	10 SHP-FL	.1260	.097	10 SHP-BH	.1260	.080	10 SHP-SC	.1577	.100	9/16
1/4	25 SHP-FL	.1577	.121	*	.1580	.095	25 SHP-SC	.1890	.140	7/8
5/16	31 SHP-FL	.1890	.150	*	.1890	.115	31 SHP-SC	.2525	.170	1
3/8	37 SHP-FL	.2200	.175	*	.2205	.135	37 SHP-SC	.3150	.200	1
7/16	43 SHP-FL	.2515	.175	-	-	-	-	-	-	1 1/4
1/2	50 SHP-FL	.3145	.190	-	-	-	-	-	-	1 1/4
5/8	62 SHP-FL	.3775	.235	-	-	-	-	-	-	1 1/4
3/4	75 SHP-FL	.5035	.235	-	-	-	-	-	-	1 1/2

* Only available as two-piece punches

Metric



SCREW SIZE	DIN 912	A (mm)	B (mm)	BODY DIA.	DIN 7991	A (mm)	B (mm)	BODY DIA.	DIN 7984	A (mm)	B (mm)	BODY DIA.
M3	912-3 SHP	2.56	1.65	9/16	7991-3 SHP	2.05	1.18	9/16	-	-	-	-
M4	912-4 SHP	3.06	2.34	9/16	7991-4 SHP	2.57	1.75	9/16	7984-4 SHP	2.56	2.36	9/16
M5	912-5 SHP	4.08	2.84	9/16	7991-5 SHP	3.06	2.29	9/16	7984-5 SHP	3.06	2.77	9/16
M6	912-6 SHP	5.12	3.35	9/16	7991-6 SHP	4.07	2.49	7/8	7984-6 SHP	4.09	3.06	9/16
M8	912-8 SHP	6.12	4.80	7/8	7991-8 SHP	5.11	3.51	7/8	7984-8 SHP	5.11	4.27	7/8
M10	912-10 SHP	8.16	5.56	7/8	7991-10 SHP	6.11	4.39	1	7984-10 SHP	-	-	-
M12	912-12 SHP	10.16	6.65	7/8	7991-12 SHP	8.14	4.55	1 1/4	7984-12 SHP	-	-	-



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