




Recess Punches
& Fastener Tooling



**REG
ELLEN
MACHINE TOOL CORP.**

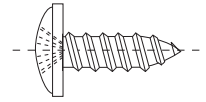
2135 Kishwaukee St.

Rockford, IL. 61104

(815) 964-0099

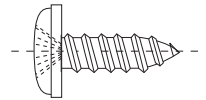
Fax: (815) 964-0482

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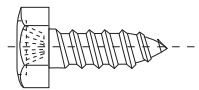
Full Contour Flange Head - Tapping Screw

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| 2 | 1-24XV | 0.71 | 7/16 |
| 4 | 1-141XV | 1.31 | 7/16 |
| 6 | 2-83XV | 1.53 | 9/16 |
| 7 | 2-76XV | 1.65 | 9/16 |
| 8 | 2-224XV | 2.07 | 9/16 |
| 10 | 2-84XV | 2.43 | 7/8 |
| 12 | 3-13XV | 2.44 | 7/8 |
| 1/4 | 3-221XV | 3.10 | 7/8 |



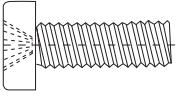
Flat Top Flange Head - Tapping Screw

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| 4 | 1-26XV | 1.44 | 7/16 |
| 6 | 2-66XV | 1.62 | 9/16 |
| 8 | 2-67XV | 2.10 | 9/16 |
| 10 | 2-69XV | 2.46 | 7/8 |



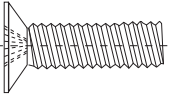
Indented Hexagon Head - Tapping Screw - Metric

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| 2.9 | 1-16XV | 1.20 | 7/16 |
| 3.5 | 2-101XV | 1.68 | 7/16 |
| 4.2 | 2-103XV | 2.22 | 9/16 |
| 4.8 | 2-104XV | 2.52 | 9/16 |
| 6.3 | 3-19XV | 3.14 | 7/8 |



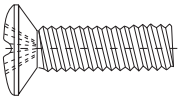
Pan Head - Flat Top - Supaslot Machine Screws (Unified)

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| 4 | 1-5514XV | 1.90 | 7/16 |
| 6 | 2-5511XV | 2.06 | 9/16 |
| 8 | 2-5512XV | 2.42 | 9/16 |
| 10 | 2-5513XV | 2.75 | 9/16 |



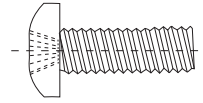
Flat Head (Countersunk) - Machine Screws BSW/BSF

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| 1/8 | 1-420XV | 1.20 | 7/16 |
| 5/32 | 2-35XV | 1.68 | 9/16 |
| 3/16 | 2-11XV | 1.86 | 9/16 |
| 7/32 | 2-30XV | 2.22 | 9/16 |
| 1/4 | 3-11XV | 2.72 | 7/8 |
| 5/16 | 4-791XV | 3.70 | 1 |
| 3/8 | 4-41XV | 4.18 | 1 |



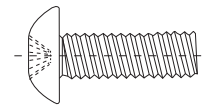
Oval Head (Raised Countersunk) Machine Screws BSW/BSF

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| 1/8 | 1-14XV | 1.85 | 7/16 |
| 5/32 | 2-49XV | 1.95 | 9/16 |
| 3/16 | 2-19XV | 2.67 | 9/16 |
| 7/32 | 2-22XV | 3.04 | 9/16 |
| 1/4 | 3-14XV | 3.40 | 7/8 |
| 5/16 | 4-11XV | 4.13 | 1 |
| 3/8 | 4-14XV | 5.40 | 1 |



Pan Head - Machine Screws BSW/BSF

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| 1/8 | 2-201XV | 1.41 | 7/16 |
| 5/32 | 2-230XV | 2.01 | 9/16 |
| 3/16 | 2-253XV | 2.79 | 9/16 |
| 7/32 | 3-210XV | 2.80 | 7/8 |
| 1/4 | 3-220XV | 3.22 | 7/8 |
| 5/16 | 4-90XV | 4.01 | 1 |
| 3/8 | 4-260XV | 4.86 | 1 1/4 |



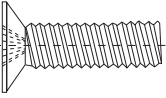
Mushroom Head - Machine Screws BSW/BSF

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| 1/8 | 1-1030XV | 1.68 | 7/16 |
| 5/32 | 2-3231XV | 2.10 | 7/8 |
| 3/16 | 2-3243XV | 2.46 | 7/8 |
| 7/32 | 3-1670XV | 2.60 | 7/8 |
| 1/4 | 3-1680XV | 2.96 | 7/8 |
| 5/16 | 4-1720XV | 3.88 | 1 |
| 3/8 | 4-1730XV | 4.67 | 1 1/4 |



Fillister Head - Machine Screws BSW/BSF

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| 1/8 | - | - | - |
| 5/32 | 2-230XV | 2.01 | 9/16 |
| 3/16 | 2-253XV | 2.79 | 9/16 |
| 7/32 | 3-210XV | 2.80 | 7/8 |
| 1/4 | 3-220XV | 3.22 | 7/8 |
| 5/16 | 3-18XV | 4.37 | 1 |
| 3/8 | 4-260XV | 4.86 | 1 1/4 |
| 7/16 | 4-270XV | 5.46 | 1 1/4 |
| 1/2 | - | - | - |



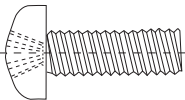
90° Countersunk (Flat) Head - Machine Screws B.A.

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| 8 | 1-800XV | 0.72 | 7/16 |
| 6 | 1-20XV | 1.08 | 7/16 |
| 5 | 1-420XV | 1.20 | 7/16 |
| 4 | 2-10XV | 1.44 | 7/16 |
| 3 | 2-35XV | 1.68 | 9/16 |
| 2 | 2-11XV | 1.86 | 9/16 |
| 1 | 2-30XV | 2.22 | 9/16 |
| 0 | 3-1660XV | 2.30 | 7/8 |



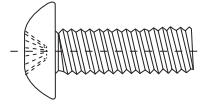
90° Oval (Raised) Head - Machine Screws B.A.

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| 8 | 1-11XV | 1.01 | 7/16 |
| 6 | 1-12XV | 1.31 | 7/16 |
| 5 | 1-14XV | 1.85 | 7/16 |
| 4 | 2-14XV | 1.53 | 7/16 |
| 3 | 2-17XV | 2.31 | 9/16 |
| 2 | 2-19XV | 2.67 | 9/16 |
| 1 | 2-22XV | 3.04 | 9/16 |
| 0 | 3-14XV | 3.40 | 7/8 |



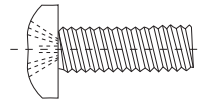
Pan Head - Machine Screws B.A.

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| 8 | 1-130XV | 1.07 | 7/16 |
| 6 | 1-151XV | 1.61 | 7/16 |
| 5 | 2-201XV | 1.47 | 7/16 |
| 4 | 2-210XV | 1.65 | 7/16 |
| 3 | 2-230XV | 2.01 | 9/16 |
| 2 | 2-253XV | 2.79 | 9/16 |
| 1 | 3-210XV | 2.80 | 7/8 |
| 0 | 3-220XV | 3.22 | 7/8 |



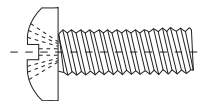
Mushroom (Truss) Head - Machine Screws B.A.

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| 8 | 1-1000XV | 1.02 | 7/16 |
| 6 | 1-1020XV | 1.38 | 7/16 |
| 5 | 1-1030XV | 1.68 | 7/16 |
| 4 | 2-3211XV | 1.62 | 7/16 |
| 3 | 2-3231XV | 2.10 | 7/8 |
| 2 | 2-3243XV | 2.46 | 7/8 |
| 1 | 3-1670XV | 2.60 | 7/8 |
| 0 | 3-1680XV | 2.96 | 7/8 |



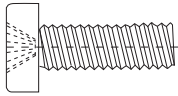
Pan Head - Machine Screws Metric

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| M2 | 0-3XV | 1.29 | 7/16 |
| M2.5 | 1-31XV | 1.49 | 7/16 |
| M3 | 1-32XV | 1.79 | 7/16 |
| M3.5 | 2-210XV | 1.65 | 7/16 |
| M4 | 2-230XV | 2.01 | 9/16 |
| M5 | 2-253XV | 2.79 | 9/16 |
| M6 | 3-221XV | 3.10 | 7/8 |
| M8 | 4-90XV | 4.01 | 1 |
| M10 | 4-270XV | 5.46 | 1 1/4 |



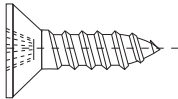
Pan Head - Supaslot Machine Screws Metric

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| M2.5 | 1-5513XV | 1.49 | 7/16 |
| M3 | 1-5511XV | 1.79 | 7/16 |
| M3.5 | 2-5520XV | 1.65 | 7/16 |
| M4 | 2-5540XV | 2.01 | 9/16 |
| M5 | 2-5551XV | 2.79 | 9/16 |
| M6 | 3-5531XV | 3.10 | 7/8 |



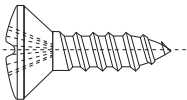
Pan Head (Flat Top) Supaslot - Machine Screws Metric

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| M3 | 1-5514XV | 1.90 | 7/16 |
| M3.5 | 2-5511XV | 2.06 | 9/16 |
| M4 | 2-5512XV | 2.42 | 9/16 |
| M5 | 2-5513XV | 2.75 | 9/16 |
| M6 | 3-5511XV | 3.64 | 7/8 |



90° Flat (Countersunk) Head - Woodscrews

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| 3 | 1-20XV | 1.08 | 7/16 |
| 4 | 1-30XV | 1.68 | 7/16 |
| 5 | 2-10XV | 1.44 | 7/16 |
| 6 | 2-35XV | 1.68 | 9/16 |
| 7 | 2-60XV | 2.04 | 9/16 |
| 8 | 2-30XV | 2.22 | 9/16 |
| 10 | 2-40XV | 2.70 | 9/16 |
| 12 | 3-11XV | 2.72 | 7/8 |
| 14 | 3-20XV | 3.14 | 7/8 |
| 16 | 3-40XV | 4.05 | 7/8 |



90° Raised (Oval) Head - Woodscrews

| SCREW SIZE | PUNCH NUMBER | | PUNCH BODY DIAMETER |
|------------|--------------|--------------|---------------------|
| | No. | Max Pen.Met. | |
| 3 | 1-12XV | 1.31 | 7/16 |
| 4 | 1-13XV | 1.73 | 7/16 |
| 5 | 2-14XV | 1.53 | 7/16 |
| 6 | 2-49XV | 1.95 | 9/16 |
| 7 | 2-8XV | 2.31 | 9/16 |
| 8 | 2-19XV | 2.67 | 9/16 |
| 10 | 2-22XV | 3.04 | 9/16 |
| 12 | 3-14XV | 3.40 | 7/8 |
| 14 | 3-16XV | 4.07 | 7/8 |
| 16 | 3-17XV | 4.55 | 1 |



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